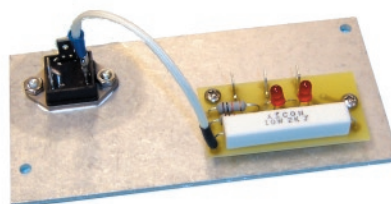


# Triac Assembly Replacement

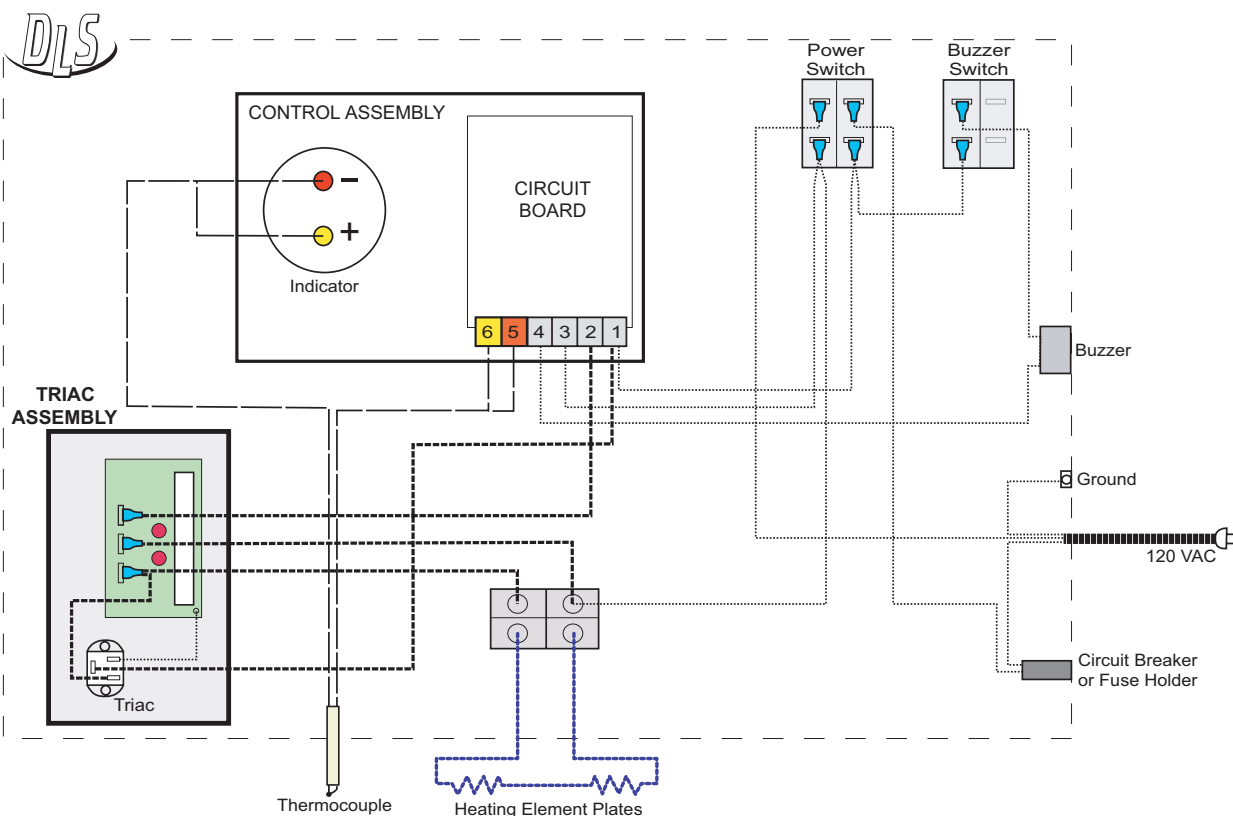
*Procedure to replace the Triac Assembly in Model 500S*



**Note: WARRANTY IS VOID IF THE TRIAC ASSEMBLY IS NOT INSTALLED CORRECTLY.**

1. Unplug oven and empty the oven of all rings, debris and porcelain trays.
2. Wait for oven to cool down and then turn the oven upside down carefully and remove the bottom panel (6 screws).
3. Unscrew the triac assembly to the side oven wall and replace with new triac assembly noting where the wires went. (If your old triac assembly is not the same, please call us for the "Classic Triac Assembly Sheet".)
4. Connect the wires to the new triac assembly as you disconnected them and screw the assembly back on.
5. Make sure that the heating element wires are not touching the insulated wires or anything else.
6. Replace the bottom cover with the six screws and turn upside down. Your oven is now ready to operate.

**NOTE: If oven is left off for more than a few days, it is best to cure oven in at 1200° Fahrenheit for 1 hour.**



The DLS Corporation shall not be liable for any damage or injury due to repair or installation of parts by non-DLS personnel. For questions or comments, please contact your dealer or DLS Corporation at 1-800-514-7063. Revised 9-23-05.



DLS Corporation  
246 West Taft Ave  
Orange, CA-USA 92865